


Change Bulletin			 <p>Tesco Corporation 5616- 80th Avenue SE Calgary, AB. T2C 4N5 Phone: (403) 723-7902 www.tescocorp.com</p>
No: CB038	Rev: 0	Date: 12 May 2009	
Description: Use O-Ring as Substitute for Retraction Band on 4-1/2" and 5-1/2" ICDS			

BACKGROUND INFORMATION:

TESCO has replaced the retraction band on the 4-1/2" and 5-1/2" ICDS with 6 O-rings. This makes maintenance of the CDS tools easier.

AFFECTED PRODUCT:

4-1/2" and 5-1/2" ICDS

REFERENCE DOCUMENTS:

- P/N 860142 Drive,Internal,4-1/2"Casing,ICDS
- P/N 860147 Drive,Internal,5-1/2"Casing,ICDS
- 990016 Band,Retraction,4-1/2",ICDS (Discontinued)
- 990029 Band,Retraction,5-1/2",ICDS (Discontinued)
- 15602 O-Ring,N70-239,3.609"IDx0.139"Dia
- 450111 O-Ring,N70-233,2.859"IDx0.139"Dia
- ECN-150-0030

ACTION REQUIRED:

Use 6 O-Rings to replace part numbers 990016 and 990029 if they are damaged. Refer to the BOM for part number 860142 and 860147 for correct part number of the O-Ring.

Parts List



Part # 860142

Drawing # I-860142

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File # I-860142.xls

Refer: 1 Illustration

Drawing Title: Drive,Internal,4-1/2"Casing,ICDS

Item #	Tesco #	Qty	Description
1	970168	4	Screw,Cap,Skt Hd,1/2"-13UNCx2",DR Thd
2	1091	4	Pin,Cotter,1/8"ODx1"Lg,Pld
3	11469	9	Screw,Cap,Skt Hd,5/16"-18UNCx1"
4	19164	1	Tie-Down,Ratchet,1000-lbs,1"Wx6'lg,Endless
5	220102	2	Screw,Set,Skt Drive,Cup Pt,1/4"-20UNCx3/8"
6	3155	4	Screw,Cap,Skt Hd,3/8"-16UNCx1-1/4"
7	810252	1	Mandrel,4-1/2"Casing,7-Ramps,ICDS
8	810254	1	Collar,Casing Stop,4-1/2" & 5-1/2" Casing,ICDS
9	810255	1	Bumper,Casing Stop,4-1/2" & 5-1/2" Casing,ICDS
10	810266	2	Key,Mandrel,4-1/2" & 5-1/2" Casing,ICDS
11	810287	1	Collar,Split,4-1/2" & 5-1/2"Grapple,ICDS
12	450111	6	O-Ring,N70-233,2.859"IDx0.139"Dia
13	990091	1	Collar,Connection,4-1/2" & 5-1/2",ICDS
14	990139	1	Cradle,Transport Frame,4-1/2"Casing,ICDS

Parts List



Part # 860147

Drawing # I-860147

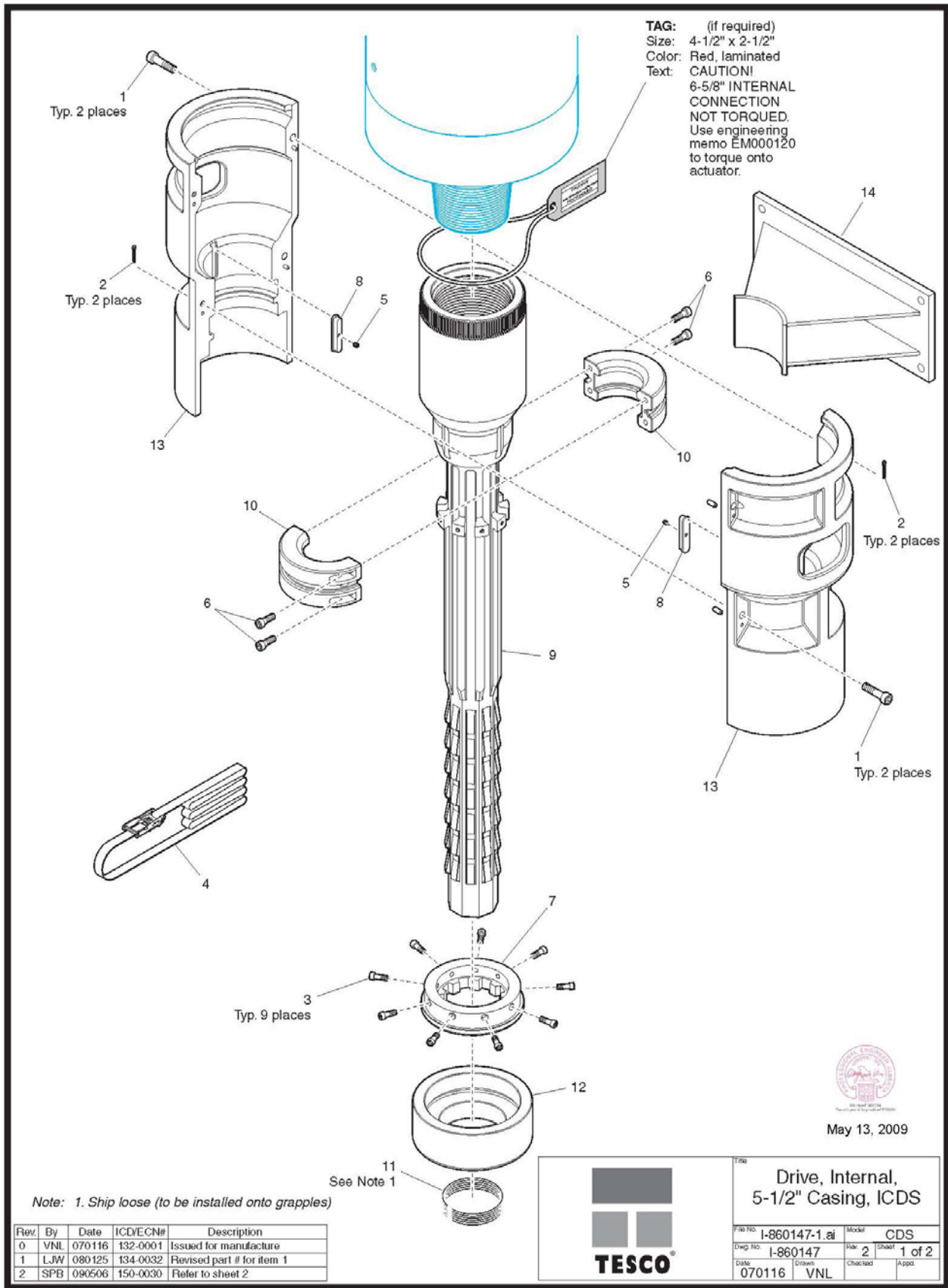
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File # I-860147.xls

Refer: 1 Illustration

Drawing Title: Drive,Internal,5-1/2"Casing,ICDS

Item #	Tesco #	Qty	Description
1	970168	4	Screw,Cap,Skt Hd,1/2"-13UNCx2",DR Thd
2	1091	4	Pin,Cotter,1/8"ODx1"Lg,Pld
3	11469	9	Screw,Cap,Skt Hd,5/16"-18UNCx1"
4	19164	1	Tie-Down,Ratchet,1000-lbs,1"Wx6'lg,Endless
5	220102	2	Screw,Set,Skt Drive,Cup Pt,1/4"-20UNCx3/8"
6	3155	4	Screw,Cap,Skt Hd,3/8"-16UNCx1-1/4"
7	810254	1	Collar,Casing Stop,4-1/2" & 5-1/2" Casing,ICDS
8	810266	2	Key,Mandrel,4-1/2" & 5-1/2" Casing,ICDS
9	810283	1	Mandrel,5-1/2"Casing,7 Ramps,ICDS
10	810287	1	Collar,Split,4-1/2" & 5-1/2"Grapple,ICDS
11	15602	6	O-Ring,N70-239,3.609"IDx0.139"Dia
12	990032	1	Bumper,Casing Stop,5-1/2"Casing,ICDS
13	990091	1	Collar,Connection,4-1/2" & 5-1/2",ICDS
14	990138	1	Cradle,Transport Frame,5-1/2"Casing,ICDS



Contact your local TESCO Parts and Service Center for further information regarding this bulletin and or supply of affected components noted above.