



CANRIG DRILLING TECHNOLOGY LTD

PRODUCT BULLETIN NUMBER: 16

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DATE: July 13, 1993

**SUBJECT:** LinkTilt Bracket Bolts

**SERIAL NUMBERS:** 007, 008

**DISCUSSION:** It is desirable to increase the safety and redundancy of the bolted connection of the Link Tilt Bracket (C-3-689-11-0 rev A) to the Link Support Casting (D-3-683-10-0 rev A)

**RECOMMENDATION:** 1. It is recommended that four  $\frac{3}{4}$ " Dia. X 2" LG bolts be added according to the attached Drawing Number C-3-689-11-0 rev A.

This modification can be performed on a rig move using the following tools.

- A) Magnetic base drill
- B) 21/32 inch tap drill
- C)  $\frac{3}{4}$  inch UNC tap
- D) 13/16 inch drill

2. The link tilt bolts should be checked for tightness according to the Inspection Program defined in the manual.

**INFORMATION:**

For further information contact:

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