

Model: See Affected Models
Serial #: N/A

Oct. 17, 2023

Product Bulletin # TDS-246 Rev 1

# Top Drive Guide Runner Wear Inspection

#### Issue

Top Drive guide runners will wear over time. Periodic adjustment is required to maintain top drive alignment over well center.

#### **Affected Models**

All Canrig C-Models Top Drives.

### Recommendation

#### Perform a Visual Inspection

- 1. Inspect the top drive guide runners and hardware components including, but not limited to the following to ensure the components are not missing, damaged, loose, or broken:
  - Fastening components
     (i.e., bolts, nuts, washers, and lockwashers)
  - Eyebolts
  - Securement components (i.e., safety wire, ferrules)
  - Shims

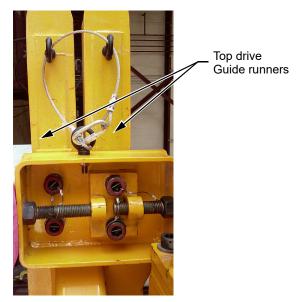


Figure 1: Top drive guide runners



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- 2. When the top drive is installed and laying flat, inspect to ensure the overall gap is an 1/8" to 3/16" (3.2 mm to 4.8 mm) at the following locations, see Figure 2:
  - between the front or rear guide runners and the mast guide tracks
  - between the front or rear guide runners and the portable torque guide rails

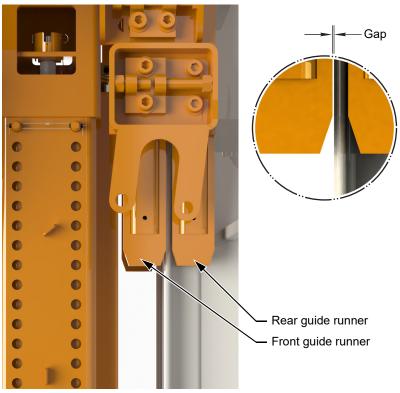


Figure 2: Top drive guide runners gap

Contact Canrig Part Sales (part.sales@canrig.com) if replacement parts are required.

## References

- TDS-138 Guide Runner Adjuster Bolts
- TDS-151 Guide Runner Mounting Fasteners and Shims