



Model: PC8000 Serial #: N/A	Jul. 29, 2020
Product Bulletin # PC-049 v 1.0	

PC8000 Ramp Channel Repair Work

These components have been added to reinforce the ramp channel due to damage occurring when the catwalk is not operated in accordance with product bulletin "PC8000 Operating Procedure" (PC-042).

Affected Units

Canrig Catwalk model PC8000 with ramp sizes 42', 46', and 48' are included in this rework. If damage is not present, a rework is recommended but not required.

The side support bars locations and lengths vary with the different ramp sizes. They have been added to the area where the carrier rollers may cause wear on the ramp C-channels.

For units in the field, an option to order a repair kit is available, Canrig P/N: AY52185. This option is recommended if severe damage is present, i.e., cracks or deep grooves, or when the ramp has been previously repaired and the c-channels are out of specification. Otherwise, ordering the rework option is recommended.

Contact RIGLINE 24/7™ to order the repair kit.

Rework Side Support Detail View

As shown in Figure 1 and Figure 2 on page 2, the L-angle and flat bar reinforce the area where the carrier rollers may cause damage to the ramp C-channels.

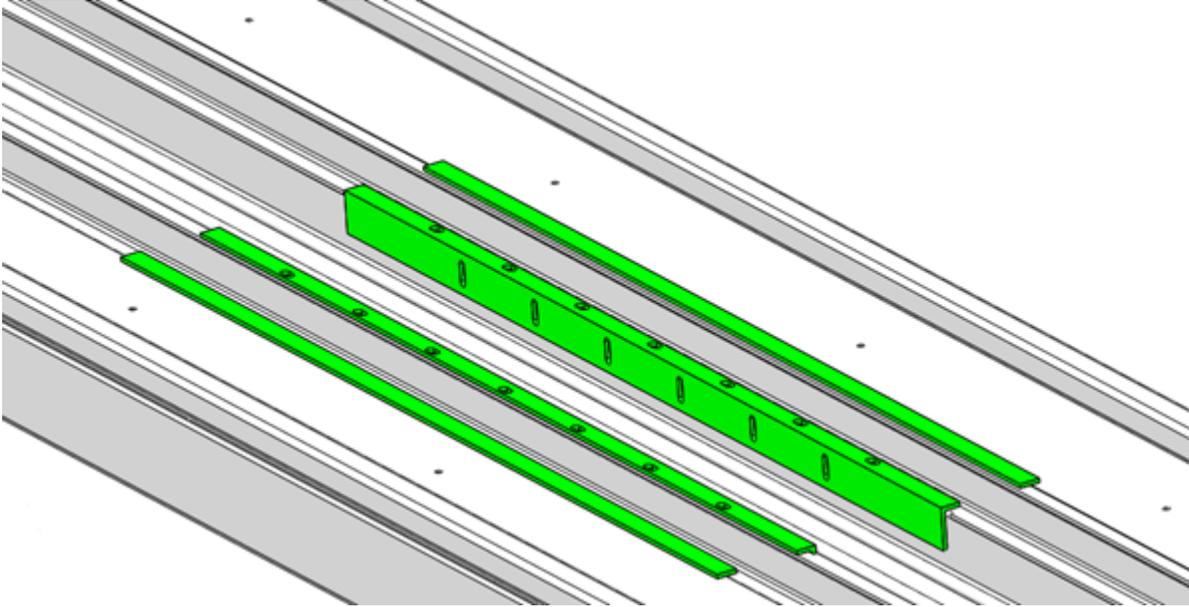


Figure 1: Rework Side Support Detail View

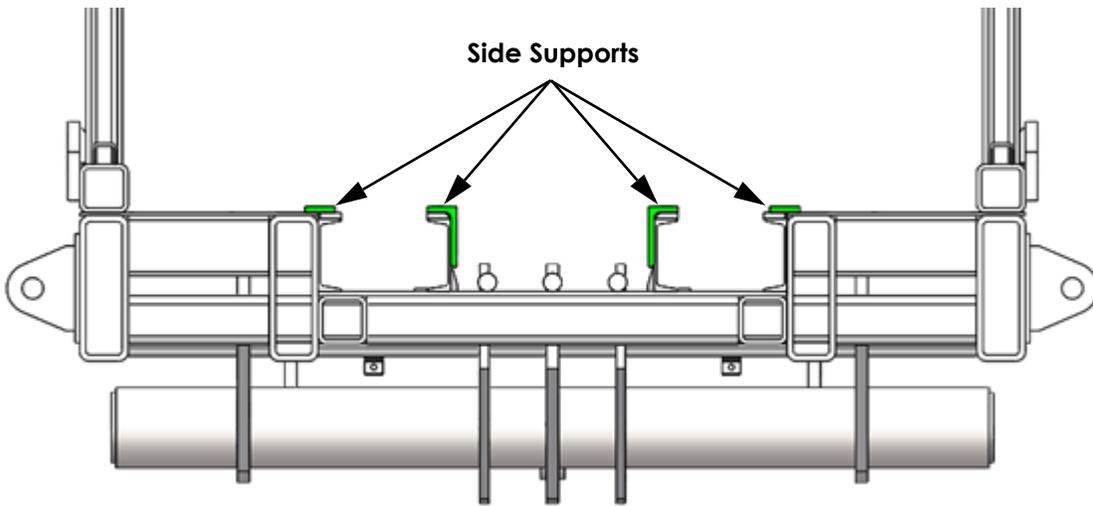


Figure 2: Rework Side Support Detail End View

Rework Side Supports Locations

Images below show locations of rework side supports according to different ramp sizes.

42' Ramp

Support bars 170" long, located towards top of ramp.

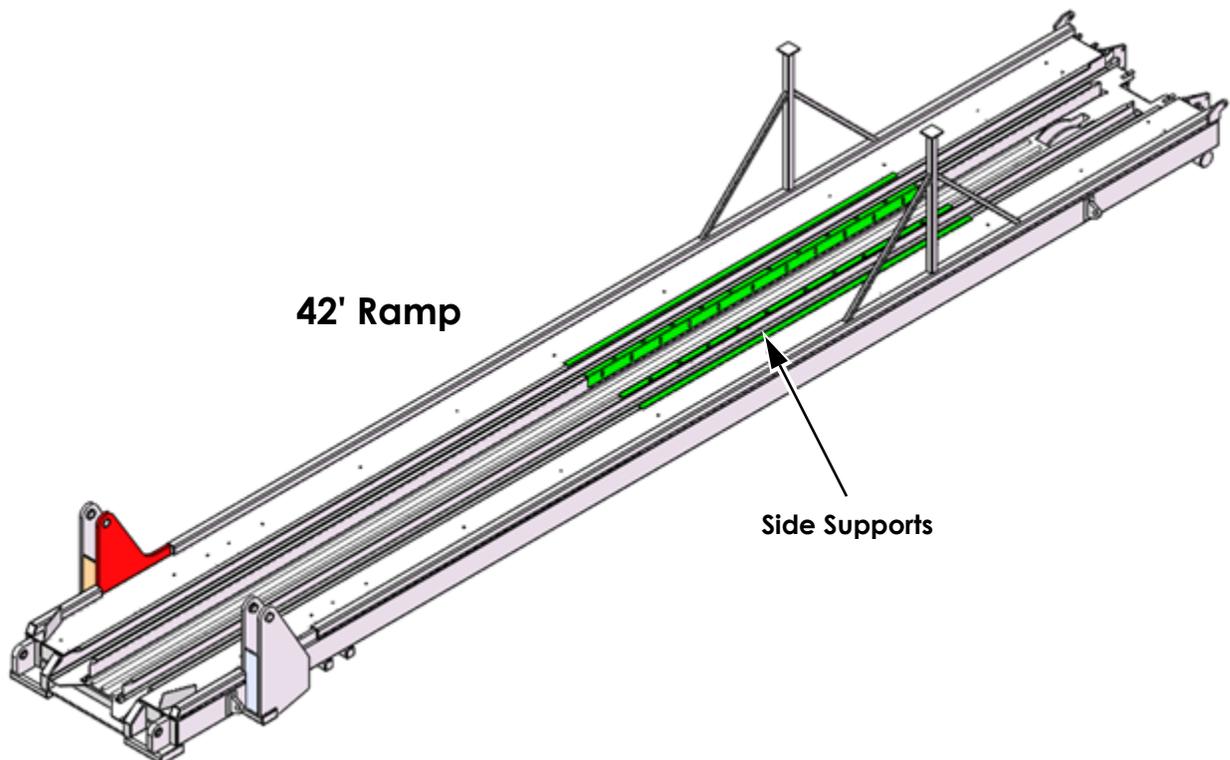


Figure 3: 42' Ramp supports location



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46' Ramp

Support bars 118" long, located towards bottom of ramp.

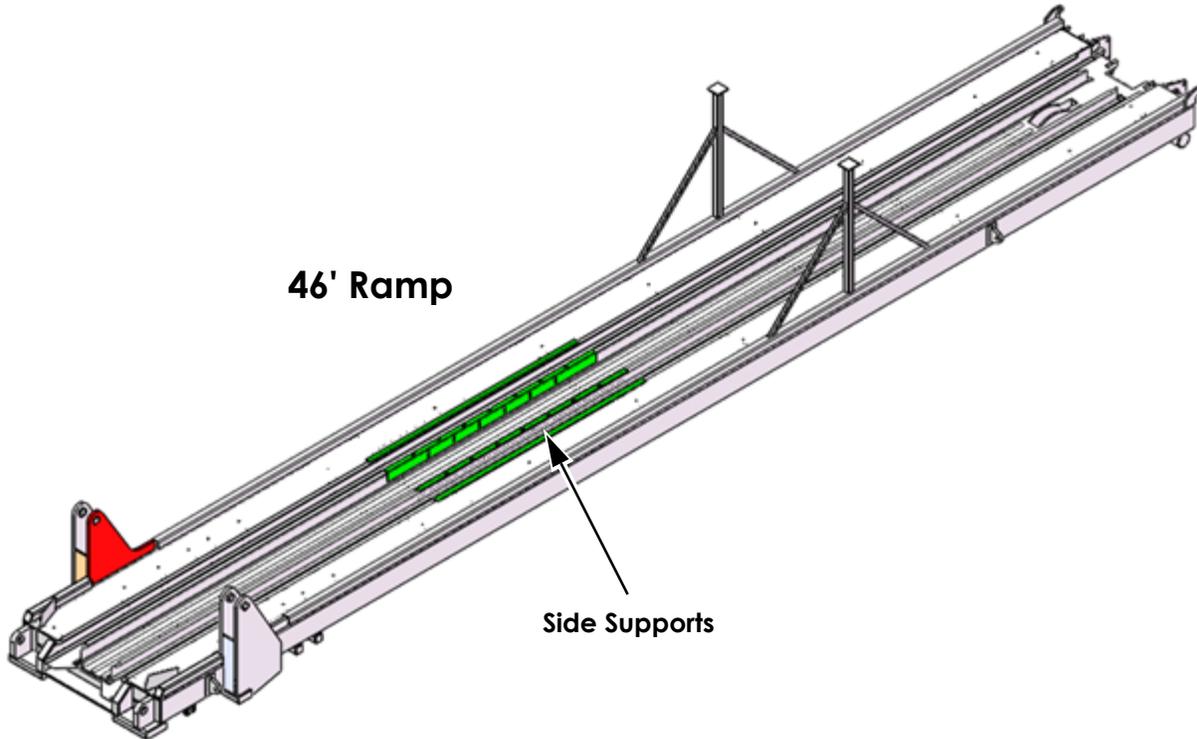


Figure 4: 46' Ramp supports location



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48' Ramp

Support Bars 118" long, located towards bottom of ramp.

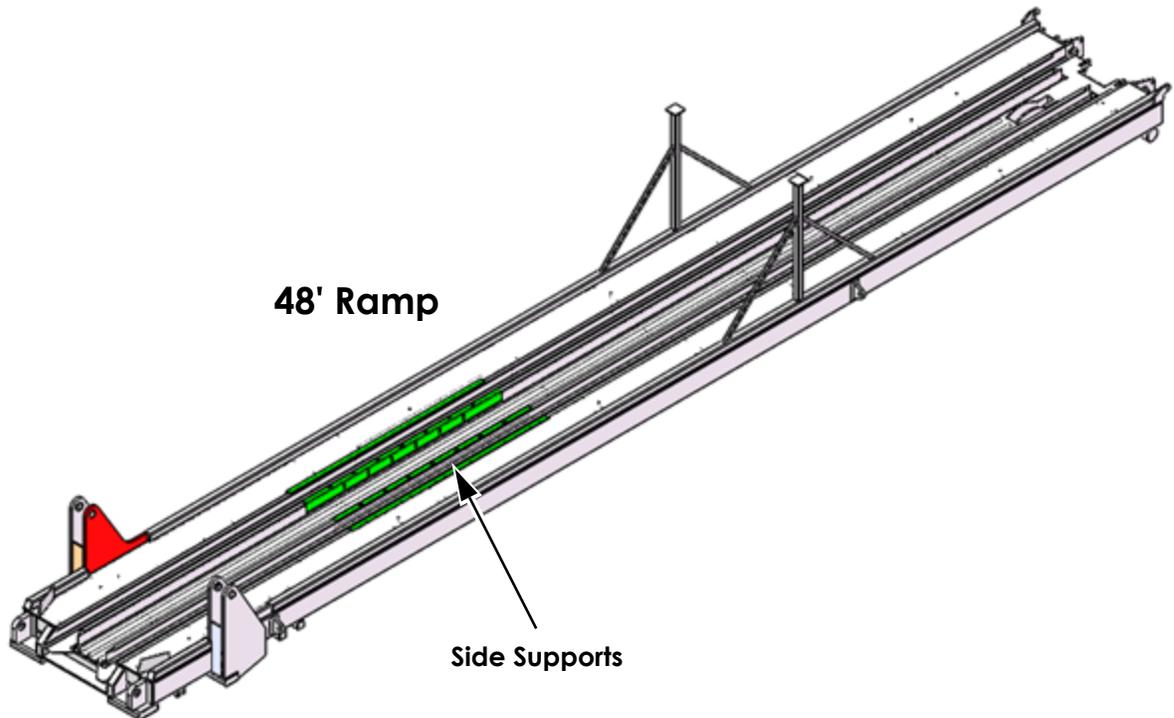


Figure 5: 48' Ramp supports location

Contact RIGLINE 24/7™ for additional information.