



Model: See Affected Models Serial #: N/A	Nov. 9, 2017
Product Bulletin # TDS-173	

## Back-Up Wrench Nord-Lock® Washers Kit – 175/275T

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### Background

Canrig has created a Nord-Lock washer kit to allow customers replace existing lock washers in the 175 and 275 Ton back-up wrench assembly. Nord-Lock washers are an improved option for secondary retention compared to internal and external tooth lock washers. This kit includes fasteners, nuts, Nord-Lock washers, wire rope, and ferrules.

### Affected Models

6027AC, 4017AC.

### Installation

1. Torque all fasteners as per Canrig specification ENG 725 unless otherwise specified.



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**Note:** The fasteners threads and mating surfaces must be free of dirt, oil, and grease.

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2. Secure all fasteners with appropriate wire rope per Canrig specification ENG 701 to reduce dropped object potential.
3. Coat all fasteners with Loctite® 242 Threadlock or equivalent. Loctite 243 thread locker can be used in place of Loctite 242 for surfaces with slight oil contamination and inactive surfaces such as stainless steel.



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## Ordering Information

Contact RIGLINE 24/7™ Support to order the kit. Canrig part number indicated below.

Canrig P/N	Description	Top Drive
AY23464	KIT, NL WASHER, 275T BUW ASSY	6027AC
AY23465	KIT, NL WASHER, 175T BUW ASSY	4017AC